



Department of Production and Quality Engineering

Examination paper for TPK4140 MAINTENANCE MANAGEMENT

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Examination date:	20.12.2013
Examination time (from-to):	09:00 – 13:00
Permitted examination support material:	D (No printed or written aids allowed, specified simple calculator allowed)

Other information: Pencils are allowed, but do not use red colored pencil! The student can choose to write the answers in English or Norwegian or a combination of these.

Language:	English
Number of pages:	4 (front page included)
Number of pages enclosed:	0
Evaluation deadline:	20.01.2014

Checked by:

Tentative solution

3a)

Replacing the unit at age τ , paying C_R once. Expected # of failures in a an interval of length τ is $W(\tau)$, and the corresponding cost per failure is C_F . Expected cost in a period will then be:

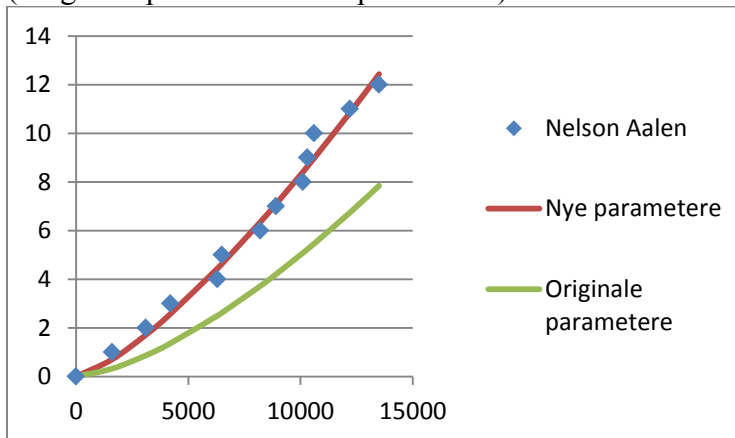
$$C(\tau) = \frac{C_R + W(\tau)C_F}{\tau} = \frac{C_R + \lambda\tau^\beta C_F}{\tau} = \frac{C_R}{\tau} + \lambda\tau^{\beta-1}C_F.$$

Differentiation of $C(\tau)$ wrt τ gives

$$C'(\tau) = -\frac{C_R}{\tau^2} + \lambda(\beta - 1)\tau^{\beta-2}C_F.$$

$$C'(\tau) = 0 \text{ gives } \tau = \left(\frac{C_R}{\lambda(\beta-1)C_F}\right)^{1/\beta} \approx 15\,874.$$

3b) +3c) Nelson Aalen plot with overlay curves (Nye parameter = new parameters), and (Originale parameter = old parameters)



3d) Inserting new parameters in the cost equation gives a new interval: $\tau \approx 14\,966$.

Corresponding cost function $C(\underline{\tau}) = 12.89$, while inserting the old τ -value in the new cost function gives a marginal cost increase of 0.06%.

4a) See course compendium

4b)

Parameter	Value	
MTTF	21 900	
α	4	
C_{PM}	2 500	
C_{CM}	5 000	
MDT	16	
p	15 %	
C_U	20 000	
C_T	50 000	
tau	8 307	Mainteance interval
PM-cost	0.30	=CPM/tau
CM-cost	0.01	=LambdaEWApproxSimple(tau,MTTF,alpha)*CCM
Failure-cost	0.09	=LambdaEWApproxSimple(tau,MTTF,alpha)* $p*(C_U*MDT+C_T)$
$C(\tau)$	0.40	=PM_cost+CM_cost+Failure_cost